

1/63

Figure 1

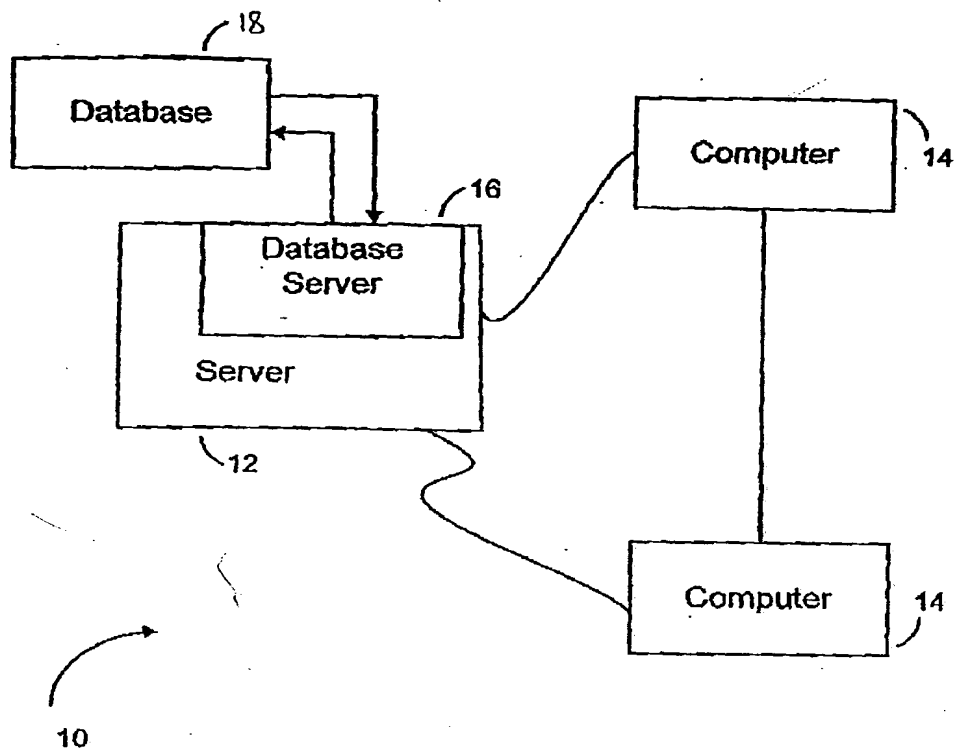


Figure 2

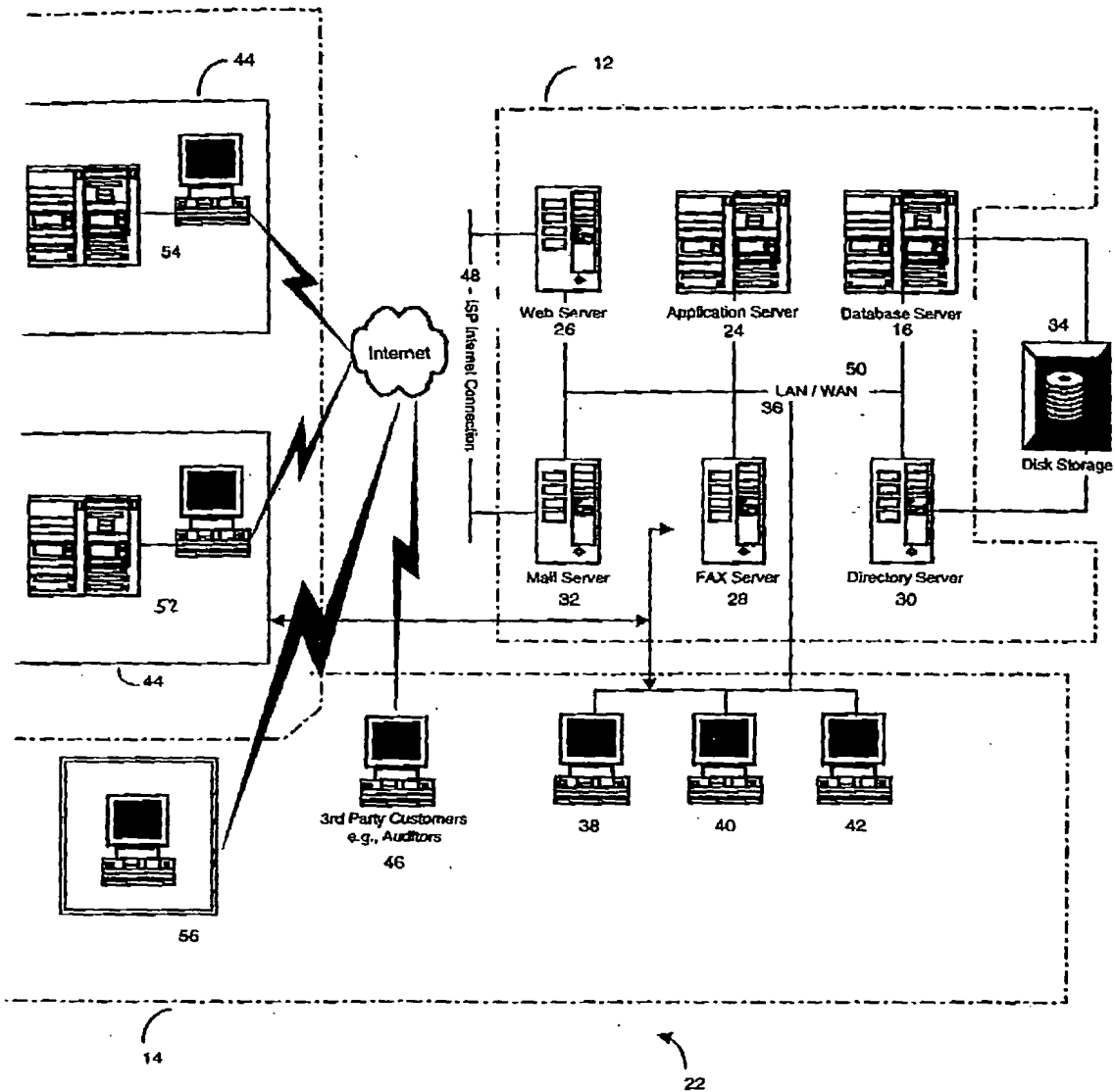


Figure 3

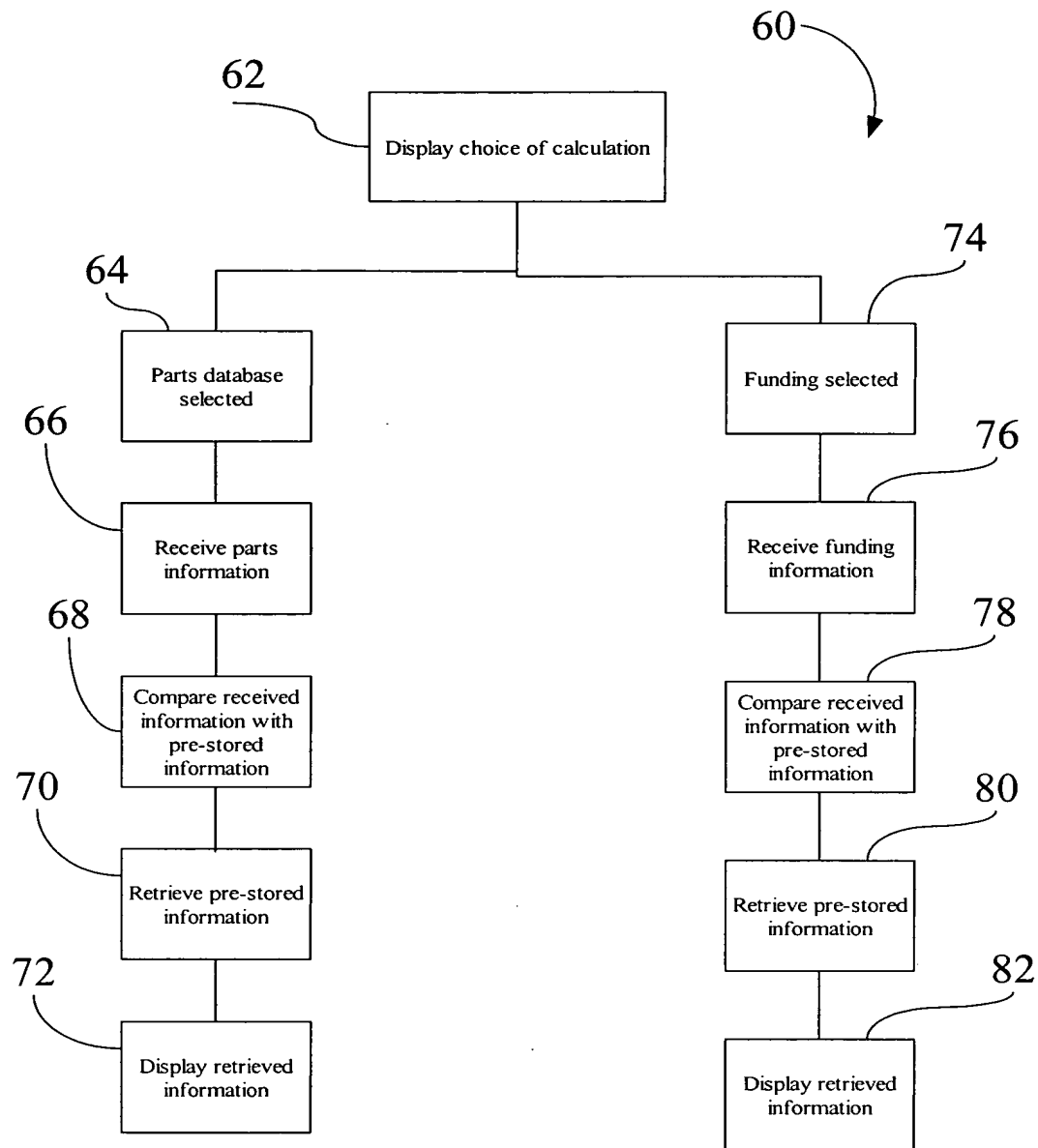


Figure 4

GE: Main Screen

Funding

- View funding requests from your suppliers
- View the attached specifications and drawings
- Approve/Disapprove the request on-line
- Submit purchase orders
- Prepare the tooling S-II report
- View funding history

152

Parts Database

- Provides a repository for the various parts and associated tool information
- Download or print for quoting purposes
- View tool life information

154

160

Figure 5

GE: Main Screen/Parts Database/Modify Parts

Modify Part Details

Select the Commodity	All
Select Plant	All
Select the Part Number	All

Submit Download Upload

162

Figure 6

005021" 69T0E/60

170

GE: Main Screen/Parts Database/Modify Parts - submit

Modify Tool Parts

Part Number: 61B110004AA1 (Sand Castings Commodity Part)

Part Info		Process Information	
Part Description	Sample	Process	Sample
GE Buyer Name	Sample	Process Equipment	Sample
Material Info		Flask Size	Sample
Part Weight	Sample	Deep Draw	Sample
Material Spec	Sample	Cope Draw	Sample
Finish Spec	Sample	Drag Draw	Sample
Process Spec	Sample	# On	Sample
Pricing Details		Core Type	Sample
Base Price (\$/sample)	Sample	Core Box Material	Sample
Price w/Surcharge (\$)	Sample	# of Cores	Sample
Price w/Surcharge and Pack (\$)	Sample	# of Cores on	Sample
Dly Breaks	Sample	Insert #	Sample
Date Updated	Sample	Insert Price (\$)	Sample
		Insert Price (\$)	Sample
		Insert Price (\$)	Sample

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Figure 7

180

GE: Main Screen/Parts Database/Modify Parts - submit (cont.)

Pricing Details		Cone Type	Sample
Base Price (\$/sample)	Sample	Cone Box Material	Sample
Price w/Surcharge (\$)	Sample	# of Boxes	Sample
Price w/Surcharge and Fact. (\$)	Sample	# of Boxes on	Sample
Qty Breaks	Sample	Insert #	Sample
Date Updated	Sample	Insert Price (\$)	Sample
		Comments	Sample

172

Part Distribution

No. of Plants to Supply:

Plant Name	Part Distribution in %
Plainville	<input type="text" value="50"/>
Pl Wayne	<input type="text" value="30"/>
Selmer	<input type="text" value="20"/>

182

Tool Life Details

No of Tools:

Tool #	Tool Description	% Yield	% Useful Life Remaining	Tool Condition	Comments
Sample	Sample	Sample	Sample	Sample	Sample

184

Update

186

Figure 8

190

GE: Main Screen/Parts Database/Modify Parts - upload or download

Pl. specify the path of attachments:

192

194

Upload



Figure 9

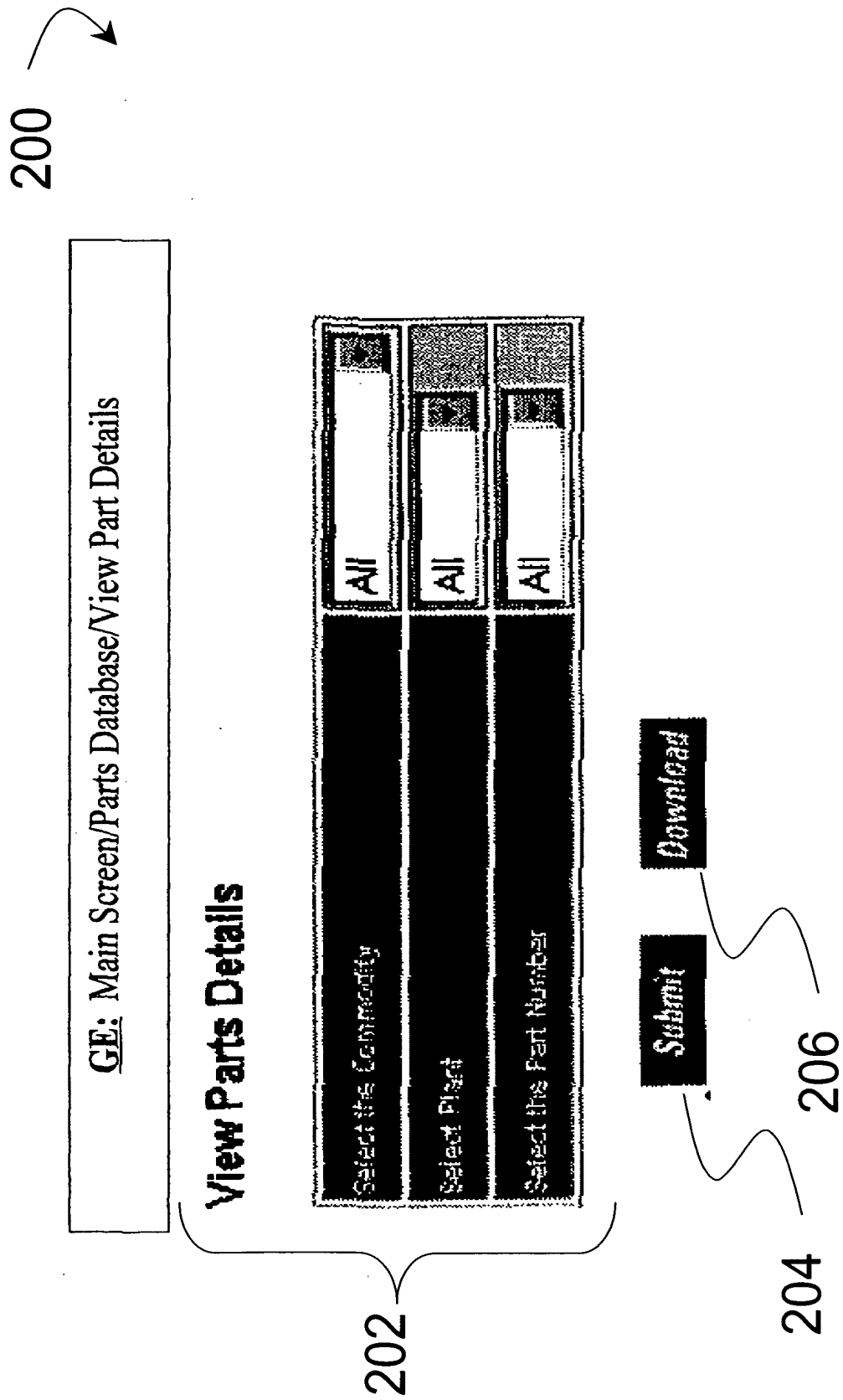


Figure 10

210

GE: Main Screen/Parts Database/View Part Details - submit

View Part Details

Part Number: 61B110004AA1 (Castings Commodity Part)

Part Info		Process Information
Part Description	Sample Part	Process
GE Buyer Name	Orlando Ind	Process Equipment
Material Info		Flask Size
Part Weight	Sample	Deep Draw
Material Spec	Sample	Cope Draw
Finish Spec	Sample	Drag Draw
Process Spec	Sample	# On
Pricing Details		Core Type
Base Price (\$/sample)	Sample	Core Box Material
Price w/ Surcharge (\$)	Sample	# of Cores
Price w/ Surcharge and Pack (\$)	Sample	# of Cores on
Qty Breaks	Sample	Insert #
Date Updated	Sample	Insert Price (\$)
		Comments

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Figure 11

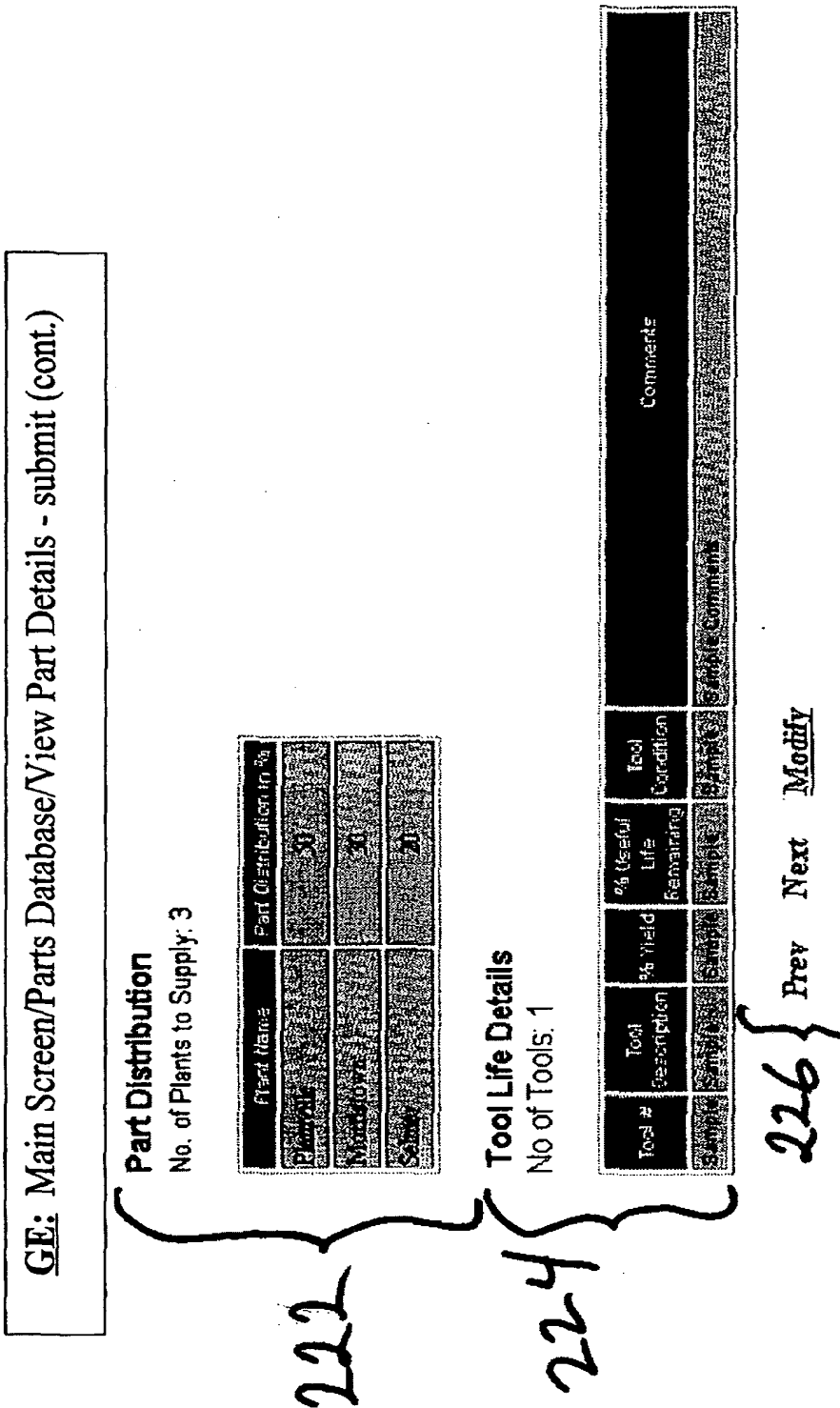


Figure 12

230

GE: Main Screen/Funding/New Funding Request

New Funding Requests

232

Select the Supplier	All
Select the Commodity	All
Select the Fleet Name	All

234

Submit

Figure 13

240

GE: Main Screen/Funding/New Funding Request - submit

New Funding Requests

Supplier Name	Commodity	Plant Name	Part Number	Funding Type	Question No	Tool Condition			Funding Request				Attachments	Other Quotes	Priority	Approval Remarks
						Outsided Life Remaining	% Field Condition	Tool Condition	Lead Time (in weeks)	Quote (\$K)	Date Requested	Savings (thousand dollars)				
▶▶	▶▶															
▶▶	▶▶	▶▶▶▶▶▶▶▶	▶▶▶▶▶▶▶▶	Investment	Q1-15	30	60%	1	100	09/20/01	100	Part/Draw	None	Yes		Pending
▶▶	▶▶	▶▶▶▶▶▶▶▶	▶▶▶▶▶▶▶▶	Productivity	Q1-15	20	100%	4	275	09/20/01	105	Small Parts	Small Quotes	Yes		Pending
▶▶	▶▶	▶▶▶▶▶▶▶▶	▶▶▶▶▶▶▶▶	Expense	Q1-15	20	100%	1	5	09/20/01	100	Small Parts	Small Quotes	Yes		Pending

Submit

246

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242

Figure 14

250

GE: Main Screen/Funding/New Funding Request - submit/part # link

Part Info		Process Information	
Part Description		Process	Sample
GE Buyer Name		Process Equipment	Sample
Material Info		Flask Size	Sample
Part Weight		Deep Draw	Sample
Material Spec		Cope Draw	Sample
Finish Spec		Drag Draw	Sample
Process Spec		# On	Sample
Pricing Details		Core Type	Sample
Base Price (1 sample)		Core Ex: Material	Sample
Price w/Burcharge (\$)		# of Cores	Sample
Price w/Burcharge and Pch. (\$)		# of Cores on	Sample
Qty. Seals		Insert #	Sample
Date Tested		Insert Price (\$)	Sample
		Comments	Sample

Part Distribution

No. of Plants to Supply: 3

Plant Name	Part Distribution in \$

Tool Life Details

No of Tools: 1

Tool #	Tool Description	% Yield	% Useful Life Remaining	Tool Condition	Comments

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252

254

256

Figure 15

260

GE: Main Screen/Funding/New Funding Request - submit/approving

plant link

Part Distribution

Plant Name	Percentage
Plainville	80
Plainville	50
Middletown	10

Approving Authority : Plainville

15/63

Figure 16

270



GE: Main Screen/Funding/New Funding Request - submit/priority link

Priority Calculation

Quotation Number	Lead Time (in Weeks)	Priority	Update
1			
New			
00000		3	
00000		5	
00000		2	

274

Update

276

16/63

Figure 17

280

GE: Main Screen/Funding/New Funding Request - submit/other quotes
link

Other Quotes

Part Number 192A70002P7

282

Quotation Number	Company	Price (thousand dollars)	Lead Time (in weeks)

Update

284

286

Figure 18

290

GE: Main Screen/Funding/Pending Funding Requests

Pending Funding Requests

Select the Supplier	All
Select the Commodity	All
Select the Plant Name	All

Submit

294

296

Figure 19

300

GE: Main Screen/Funding/Pending Funding Requests - submit

Commodity	Part Number	Funding Type	Quotation No	Tool Condition			Funding Request				Attachments	Other Duties	Priority	Approval Remarks	Comments
				Welded Life Remaining	% Yield	Tool Condition	Lead Time (in weeks)	Quote (in \$/hr)	Date Requested	Savings (in \$/hr)					
		Investment												Pending	
		Productivity												Pending	
		Expense												Pending	

Submit

19/63

304

302

Figure 20

310

GE: Main Screen/Funding/Approved Awaiting PO

Approved - Awaiting Purchase Orders

314

Select the Supplier	All
Select the Commodity	All
Select the Field Name	All

Submit

316

Figure 21

320

GE: Main Screen/Funding/Approved Awaiting PO - submit

Approved - Awaiting PO

324

Supplier Name	Commodity	Plant	Part Number	Quotation No.	PO Number
✓ ✓	✓ ✓		✓ ✓		
✓ ✓	✓ ✓	✓ ✓	✓ ✓	✓ ✓	✓ ✓
✓ ✓	✓ ✓	✓ ✓	✓ ✓	✓ ✓	✓ ✓
✓ ✓	✓ ✓	✓ ✓	✓ ✓	✓ ✓	✓ ✓

Submit

326

Figure 22

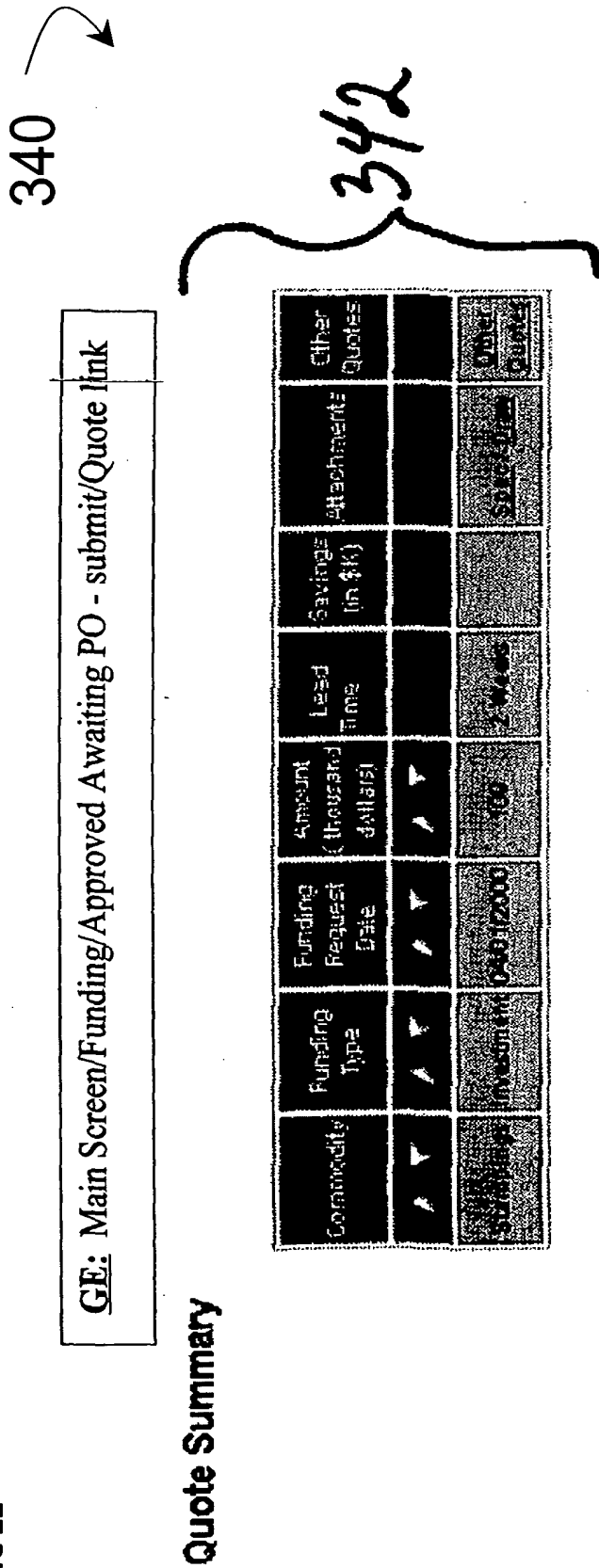


Figure 23

360



GE: Main Screen/Funding/Approved Awaiting Completion

Approved - Awaiting Completion



Select the Supplier	All
Select the Commodity	All
Select the Plant Name	All

364

Submit

366

23/63

Figure 24

370

GE: Main Screen/Funding/Approved Awaiting Completion - submit

Approved - Awaiting Completion

Part Number	Commodity	Plant	Supplier Name	Quotation No.	PO Number	Tooling Completion Date	Tool Completion
123456789	Stamping	Woma	Cook Springs	Qm 13	PO 123		<input type="checkbox"/>
123456789	Stamping	Selmar	Notman Tools	Qm 14	PO 234		<input type="checkbox"/>
123456789	Stamping	Selmar	Notman Tools	Qm 15	PO 345		<input type="checkbox"/>

Submit

376

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Figure 25

380

GE: Main Screen/Funding/S-II Submittals

S-II Submittals

Select the Supplier	All
Select the Commodity	All
Select the Fleet Name	All

Submit

25/63

384

386

27/63

Figure 27

400

GE: Main Screen/Funding/S-II Submittals - submit/run scenario

S-II Scenario

Approved Budget: 3,000,000
Balance Budget 1920000

Supplier Name	Contract #	Part Number	Quotation No	Quotated Unit Requirement	% Yield	Lead Time (in Weeks)	Quote (Hr)	Funding Requested (Hr)	Savings (Hr)	Attachments	Other Budget	Front-Load	Selection
...
...
...
...

402

Load Scenario

Submit

484 / 486

Figure 28

GE: Main Screen/Funding/S-II Submittals - submit/run scenario/submit

410

S-II Scenario

Supplier Name	Commodity	Part	Part Number	Customer No	Order No	Shipping Date	Approved

414

Proposed Summary

Budget Details (M)		Breakdown			Funding Type		Benefit Profile	
Total Budget	Available	Av	Cap	Cap	Investment	EBITDA	Total Savings	EBITDA

416

418

Load Scenario

Save Scenario

Modify Scenario

Another Scenario

Approve Scenario

28/63

Figure 29

420

GE: Main Screen/Funding/Summary

Summary

424

Selected for Review	All	
Selected for Review	All	
Selected for Approval Status	All	
Selected for Distribution	From	To

Submit

426

Figure 30

430

GE: Main Screen/Funding/Summary - submit

Summary

Part Number	Fund	Commodity	Condition No	Status
1	1	1	1	
2	2	2	2	
3	3	3	3	
4	4	4	4	
5	5	5	5	
6	6	6	6	
7	7	7	7	
8	8	8	8	
9	9	9	9	
10	10	10	10	
11	11	11	11	
12	12	12	12	
13	13	13	13	
14	14	14	14	
15	15	15	15	
16	16	16	16	
17	17	17	17	
18	18	18	18	
19	19	19	19	
20	20	20	20	
21	21	21	21	
22	22	22	22	
23	23	23	23	
24	24	24	24	
25	25	25	25	
26	26	26	26	
27	27	27	27	
28	28	28	28	
29	29	29	29	
30	30	30	30	
31	31	31	31	
32	32	32	32	
33	33	33	33	
34	34	34	34	
35	35	35	35	
36	36	36	36	
37	37	37	37	
38	38	38	38	
39	39	39	39	
40	40	40	40	
41	41	41	41	
42	42	42	42	
43	43	43	43	
44	44	44	44	
45	45	45	45	
46	46	46	46	
47	47	47	47	
48	48	48	48	
49	49	49	49	
50	50	50	50	
51	51	51	51	
52	52	52	52	
53	53	53	53	
54	54	54	54	
55	55	55	55	
56	56	56	56	
57	57	57	57	
58	58	58	58	
59	59	59	59	
60	60	60	60	
61	61	61	61	
62	62	62	62	
63	63	63	63	
64	64	64	64	
65	65	65	65	
66	66	66	66	
67	67	67	67	
68	68	68	68	
69	69	69	69	
70	70	70	70	
71	71	71	71	
72	72	72	72	
73	73	73	73	
74	74	74	74	
75	75	75	75	
76	76	76	76	
77	77	77	77	
78	78	78	78	
79	79	79	79	
80	80	80	80	
81	81	81	81	
82	82	82	82	
83	83	83	83	
84	84	84	84	
85	85	85	85	
86	86	86	86	
87	87	87	87	
88	88	88	88	
89	89	89	89	
90	90	90	90	
91	91	91	91	
92	92	92	92	
93	93	93	93	
94	94	94	94	
95	95	95	95	
96	96	96	96	
97	97	97	97	
98	98	98	98	
99	99	99	99	
100	100	100	100	

Figure 31

440

GE: Main Screen/Funding/Other Tool Approvals

Other Tool Approvals Affecting Your Plant

Select the Project Number	123456P09
Select the Construction	All
Select the Plant Name	All

Submit

444

444



Figure 32

450

GE: Main Screen/Funding/Other Tool Approvals - submit

Other Tools Affecting Your Plant

Part Number	Accessory Part	Commodity	Supplier Name	Quotation No.	Approval Status
1	1	1		1	
2	2	2	2	2	2
3	3	3	3	3	3
4	4	4	4	4	4

Figure 33

Supplier: Main Screen

Funding

- Submit funding requests for your GE tools
- Submit productivity ideas
- Attach drawings and specifications
- View approval status
- View PO number
- View funding history

462

Parts Database

- Provides a repository for the various tools and associated tool information
- Populate via an Excel flat file
- Update tool life information quickly

464

Figure 34

470

, Supplier: Main Screen/Parts Database/Add New Part

Add Tool Parts

Select the Commodity	All
Enter Part Number	

472

Submit Download Upload

474 476 478

35/63

Figure 35

480

Supplier: Main Screen/Parts Database/Add
New Part - submit

Add New Part

Part Number: 61B110004AA1

Part Info		Process Information	
Part Description		Process	
GE Buyer Name		Process Equipment	
Material Info		Flask Size	
Final Part Weight (Lbs)		Deep Draw	
Material Spec		Cope Draw	
Finish Spec		Drag Draw	
Process Spec		# On	
Pricing Details		Core Type	
Base Price (\$)		Core Box Material	
Price w/Surcharge (\$)		# of Cores	
Price w/Surcharge and Pack (\$)		# of Cores on	
Qty Breaks		Insert #	
Date Updated		Insert Price (\$)	
		Comments	

005021 69706260

482

Figure 36

490

Supplier: Main Screen/Parts Database/Add New Part - submit (cont.)

Part Distribution

No. of Plants to Supply: ☐

Plant Name	Part Distribution in %
<input type="text"/>	<input type="text"/>

Tool Life Details

No of Tools: ☐

Tool #	Tool Description	% Yield	% Useful Life Remaining	Tool Condition	Comments
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

Update

496

492

494

005021 " 6908260

Figure 37

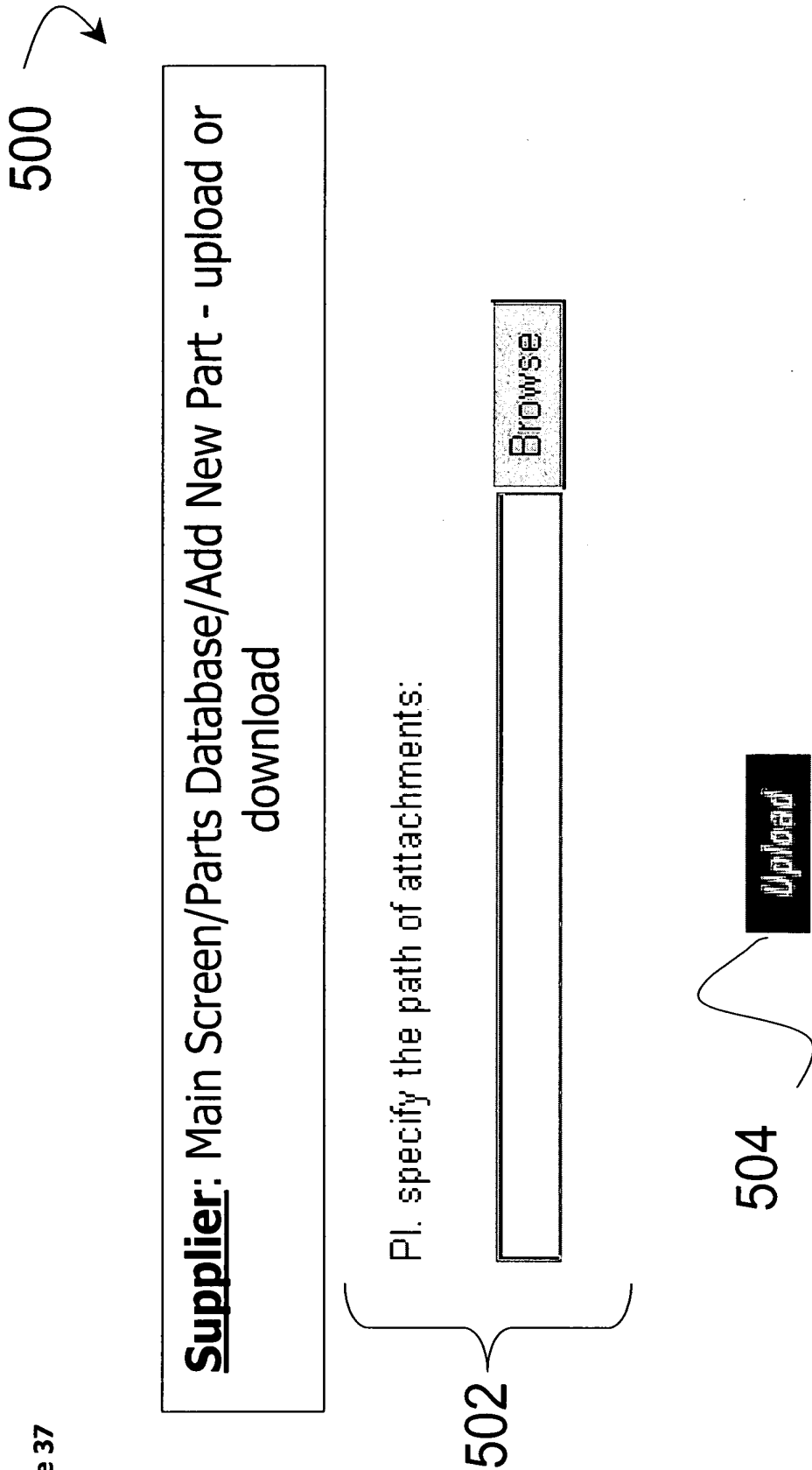


Figure 38

510

Supplier: Main Screen/Parts Database/Modify Parts

Modify Part Details

512

Select the Commodity	All
Select the Part Number	123456P09

514

Submit **Download** **Upload**

Figure 39

520

Supplier: Main Screen/Parts Database/Modify Parts - submit

Modify Tool Parts

Part Number: 61B110004AA1 (Sand Castings Commodity Part)

Part Info		Process Information	
Part Description	Sample Part	Process	Sample
GE Buyer Name	Orchid Intl	Process Equipment	Sample
Material Info		Flask Size	Sample
Part Weight	Sample	Deep Draw	Sample
Material Spec	Sample	Gape Draw	Sample
Finish Spec	Sample	Drag Draw	Sample
Process Spec	Sample	# On	Sample
Pricing Details		Core Type	Sample
Base Price (\$) Sample	Sample	Core Box Material	Sample
Price w/Surcharge (\$)	Sample	# of Cores	Sample
Price w/Surcharge and Peck (\$)	Sample	# of Cores on	Sample
Qty Breaks	Sample	Insert #	Sample
Date Updated	Sample	Insert Price (\$)	Sample
			Sample

522

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Figure 40

530

Supplier: Main Screen/Parts Database/Modify Parts - submit
(cont.)

532

Part Distribution

No. of Plants to Supply: 3

Plant Name	Part Distribution in %
Plainville	50
Ft Wayne	30
Selmer	20

534

Tool Life Details

No of Tools: 1

Tool #	Tool Description	% Yield	% Useful Life Remaining	Tool Condition	Comments
Sample	Sample	Sample	Sample	Sample	Sample

Update

536

Figure 41

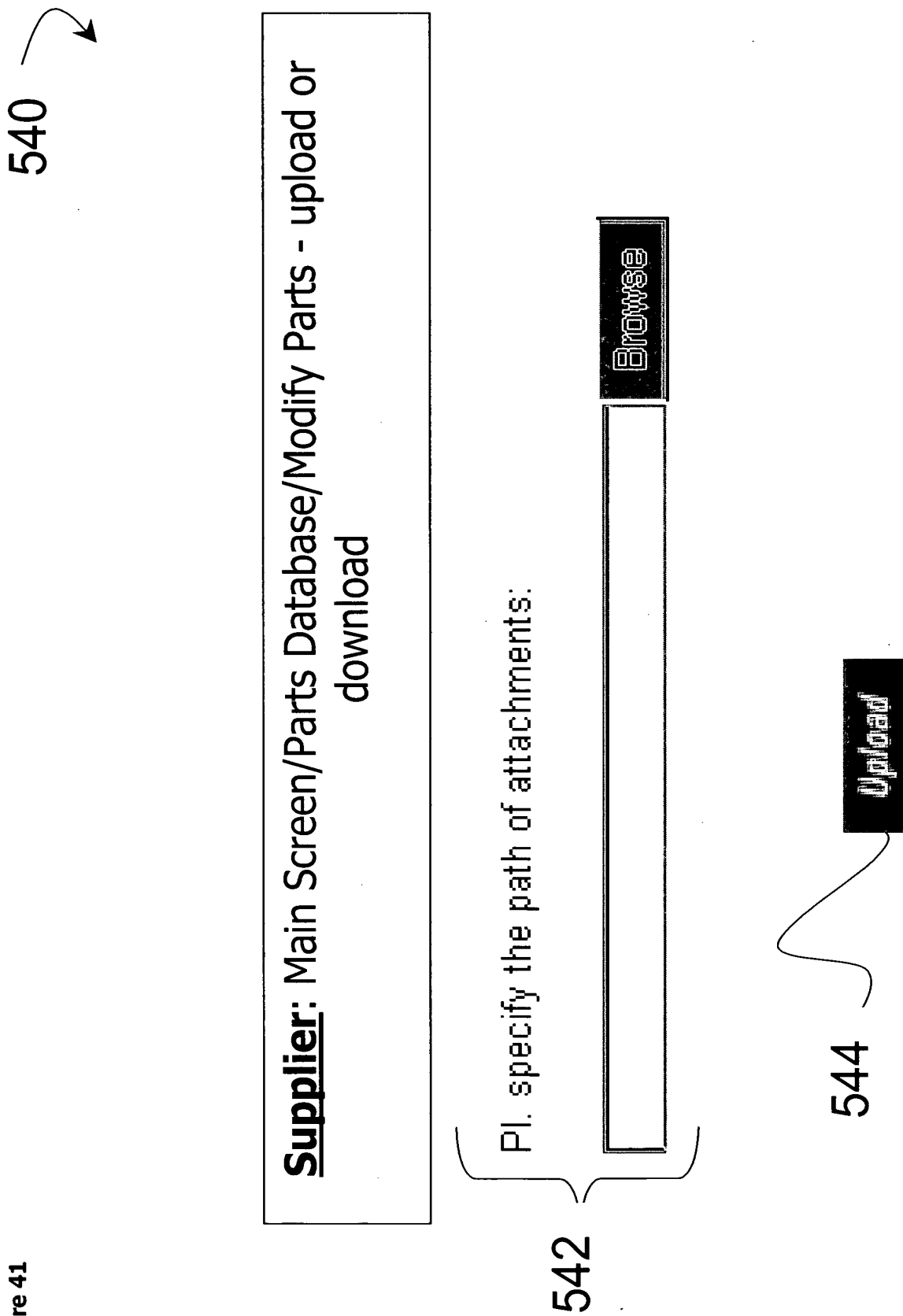


Figure 42

550

Supplier: Main Screen/Parts Database/View Part Details

View Part Details

552

Select the Commodity	All	<input type="button" value="v"/>
Select Part Number	All	<input type="button" value="v"/>

554

Figure 43

**Supplier: Main Screen/Parts Database/View
Part Details - submit**

560

View Part Details

Part Number: 61B110004AA1 (Castings Commodity Part)

Part Info		Process Information	
Part Description	Sample Part	Process	Sample
ICE Buyer Name	Orchid Intl	Process Equipment	Sample
Material Info		Flask Size	Sample
Part Weight	530 kgs	Deep Draw	Sample
Material Spec	Sample	Cape Draw	Sample
Finish Spec	Sample	Drag Draw	Sample
Process Spec	Sample	# On	Sample
Pricing Details		Cone Type	Sample
Base Price (\$) Sample	Sample	Cone Box Material	Sample
Price w/ Surchage (%)	Sample	# of Cores	Sample
Price W/ Surchage and Peak (%)	Sample	# of Cores on	Sample
Qty Breaks	Sample	Insert #	Sample
Date Updated	Sample	Insert Price (\$)	Sample
		Comments	Sample

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562

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Figure 44

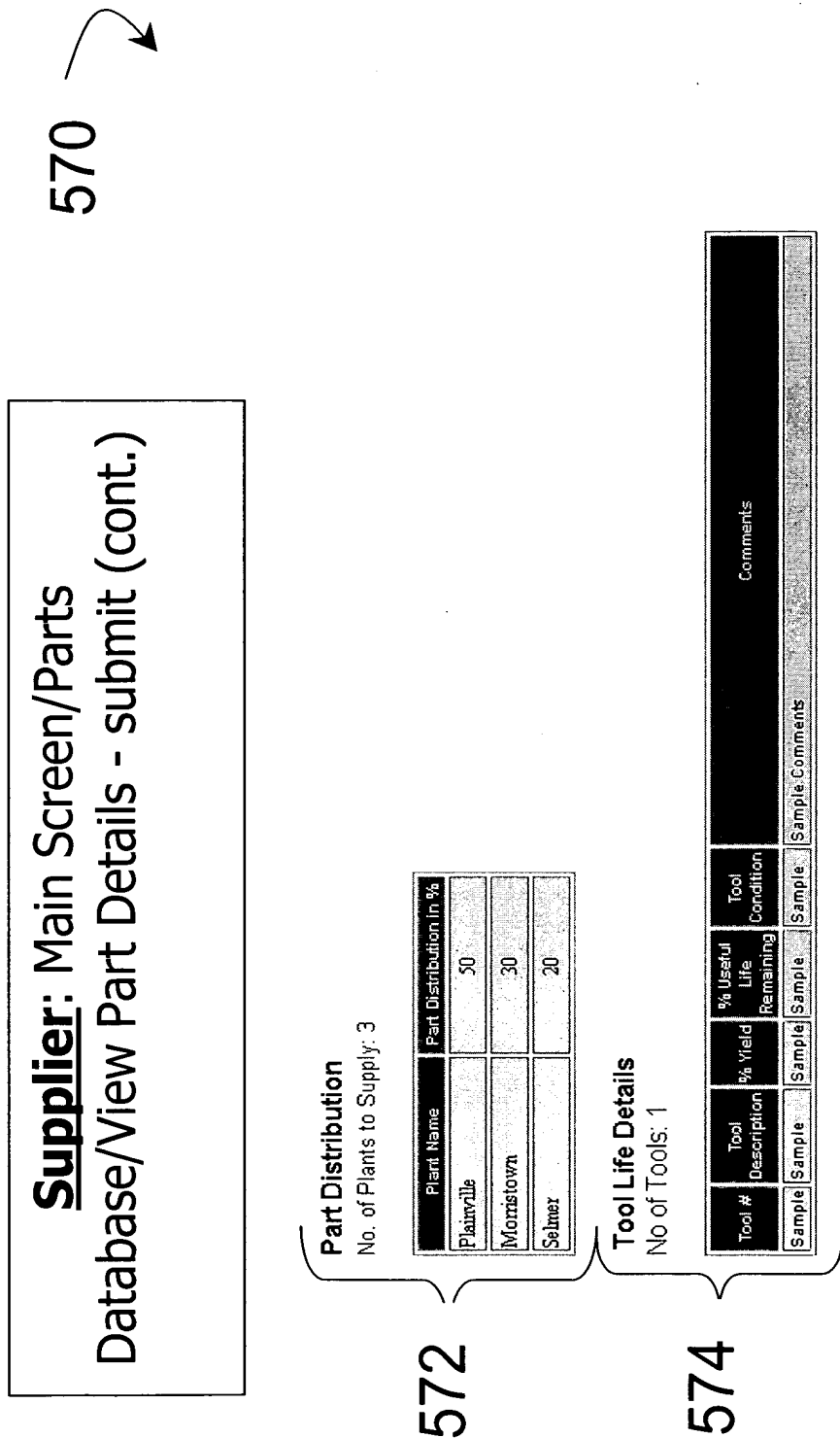


Figure 45

580

Supplier: Main Screen/Parts Database/Contact GE

GE Plant Details

582

Please select the Plant

Plainville

Submit

584

Figure 46

590

Supplier: Main Screen/Parts Database/Contact GE - submit

GE - Plants Details

Plant Name: Plainville

592

Address	State	Zip Code	Contact Person	Phone Number
41, Wood ford Av, Plainville	CT	06062	sunilkoyyada@indsys.ge.com	860-756-7253

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Figure 47

600

Supplier: Main Screen/Funding/Funding Request

Funding Requests

Select the Part Number

All

602

Submit

604

Figure 48

610

Supplier: Main Screen/Funding/Funding Request - submit

Funding Requests

Part Number	Funding Type	Approving Plant	Funding Request Date	Quote (thousand dollars)	Lead Time (in weeks)	Annual Cost Savings (thousand dollars)	Priority	Attachments	Other Quotes	Add Quotation
192A70002P7	Investment	Plainville					SET	Spec / Draw	Other Quotes	
192A70002P7	Investment	Morristown					SET	Spec / Draw	Other Quotes	
192A70002P7	Investment	Selmer					SET	Spec / Draw	Other Quotes	

Submit

614

612

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Figure 49

Supplier: Main
Screen/Funding/Funding Request
- submit/part # link

620

622

Part Info		Process Information	
Part Description	Sample Part	Process	Sample
GE Buyer Name	Orchid Intl	Process Equipment	Sample
Material Info		Flask Size	Sample
Part Weight	530 kgs	Deep Draw	Sample
Material Spec	Sample	Deep Draw	Sample
Finish Spec	Sample	Deep Draw	Sample
Process Spec	Sample	# On	Sample
Pricing Details		Bore Type	Sample
Base Price (\$/sample)	Sample	Bore Box Material	Sample
Price w/Surcharge (\$)	Sample	# of Bore	Sample
Price w/Surcharge and Peak (\$)	Sample	# of Bore on	Sample
Qty Breaks	Sample	Insert #	Sample
Date Updated	Sample	Insert Price (\$)	Sample
		Comments	Sample

Part Distribution

No. of Plants to Supply: 3

Plant Name	Part Distribution in %
Plainville	50
Morristown	30
Selmer	20

624

Tool Life Details

No of Tools: 1

Tool #	Tool Description	% Yield	% Useful Life Remaining	Tool Condition	Comments

626

Figure 50

630

Supplier: Main Screen/Funding/Funding Request -
submit/approving plant link

Part Distribution

Plant Name	Percentage
Plainville	60
Ft Wayne	30
Morristown	10

632

634

Approving Authority :

Plainville















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Figure 51

Supplier: Main
Screen/Funding/Funding Request -
submit/set priority link

640

Priority Calculation

Quotation Number	Lead Time (in Weeks)	Priority	Update
 			
New	3		 
Qtn 23	1		 
Qtn 45	3		 
Qtn 234	2		 

642

Update

644

Figure 52

Supplier: Main Screen/Funding/Funding Request - submit/other quotes link

650

Other Quotes

Part Number 192A70002P7

Quotation Number	Company	Price (thousand dollars)	Lead Time (in W/weeks)

652

Add Row

Update

656

654

Figure 53

Supplier: Main Screen/Funding/Productivity Projects 660

Productivity Projects

662

Select the Part Number

234987P09

Submit 664

Figure 54

670

Supplier: Main Screen/Funding/Productivity Projects - submit

Productivity Projects

Part Number	Approving Plant	Requested Date	Quote (thousand dollars)	Annual Cost Savings (thousand dollars)	Lead Time (in weeks)	Benefit Description	Priority	Attachments	Other Quotations	Add Quotation
▲ ▼										
192A70002PZ	Plainville						SET	Spec / Draw	Other Quotes	
192A70452PZ	Morristown						SET	Spec / Draw	Other Quotes	
192A70872PZ	Selmer						SET	Spec / Draw	Other Quotes	

672

Submit

674

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55/63

Figure 55

Supplier: Main Screen/Funding/Modify Existing Quotes

Modify Existing Quotes

Select the Part Number	234987P09
Select the Quotation Number	Qtn 123

Submit

680

682

684

Figure 56

690

Supplier: Main Screen/Funding/Modify Existing
Quotes - submit

Modify Existing Quote

Quotation Number : 1986

692

Part Number	Funding Type	Funding Request Date	Quote (thousand dollars)	Lead Time (in weeks)	Annual Cost Savings (thousand dollars)	Priority	Attachments	Other Quotes	Confirm
192A70002PZ	Investment	04/23/2000	100	3	28	SET	Spec / Draw	Other Quotes	<input type="checkbox"/>

694

Submit

Delete

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Figure 57

Supplier: Main Screen/Funding/Active Summary

700

Active Summary

Select the Part Number

All

☒

Select the Quotation Number

Qtn 123

☒

702

Submit

704

Figure 58

Supplier: Main Screen/Funding/Active
Summary - submit

710

Active Summary

Part Number	Plant	Quotation No.	Approval Status	Payment Tracking			Add to History
				PD Number	Invoice No	Invoice Date	
▲ ▼	▲ ▼	▲ ▼	▲ ▼		▲ ▼		
192A70002P7	Plainville	Qtn 13	Y	PO 123			<input type="checkbox"/>
192A70002P2	Ft Wayne	Qtn 239		PO 4876			<input type="checkbox"/>
192A70002P0	Morristown	Qtn 187	N				<input type="checkbox"/>

712

Submit 714

Figure 59

720

Supplier: Main Screen/Funding/Active
Summary - submit/quote # link

Quote Summary

Commodity	Funding Type	Funding Request Date	Amount (thousand dollars)	Lead Time	Savings (in \$K)	Attachments	Other Quotes
▲ ▼	▲ ▼	▲ ▼	▲ ▼				
Stampings	Investment	04/01/2000	109	2 Weeks		Spec / Draw	Other Quotes

722

Figure 60

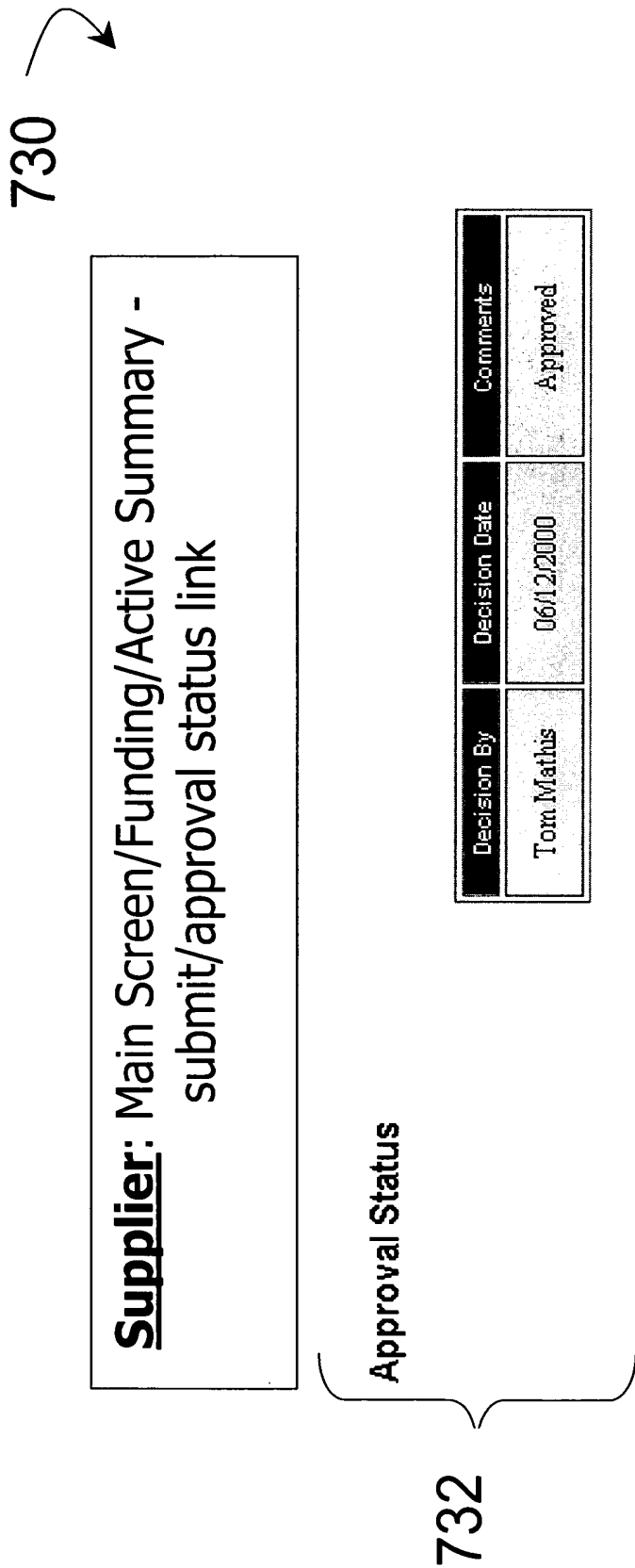



Figure 61

740

Supplier: Main Screen/Funding/Historical
Summary

Historical Summary

742

Select the Part Number	All		
Select the Date	From		To

Submit

744

Figure 62

Supplier: Main Screen/Funding/Historical
Summary - submit

750

Historical Summary

Part Number	Plant	Quotation No.	PD Number	Invoice No	Approved	Approved by
▲ ▼	▲ ▼	▲ ▼	▲ ▼	▲ ▼	▲ ▼	
192A70002P7	Plainville	Qtn 13	PO 507	Inv 987	Y	Sunil.Koyyada
192A90002P7	Ft Wayne	Qtn 23			N	Tom.Mathis
192A72302P7	Morristown	Qtn 130			N	Tim. Opstrup

62/63

752

Figure 63

760

Supplier: Main Screen/Funding/Historical
Summary - submit/PO & Invoice link

PO & Invoicing Details

Qtn Number	PO Number	Amount (thousand dollars)	Invoice Number	Invoice Date	Remarks
▲ ▼	▲ ▼	▲ ▼	▲ ▼	▲ ▼	
1090	PO 123	109	Inv 234	05/20/2000	Delayed by 1 week

762